

**DO NOT ISSUE ANY HOT WORK PERMITS UNTIL FURTHER NOTICE.**

# **SOUTH PRODUCTION NOTES**

**June 20, 2014  
Afternoon Shift**

**BASF EMPLOYEES  
49 Last Recordable  
354 Last Lost Time**

## **#1 MED / AI 5655:**

**DOWN...Vac-U-Max knife gate not operating under minor stations**

**Midnight shift: Maintenance is still working on this issue.**

**Day shift:**

**Afternoon shift:**

## **#1 RC / AI 5655:**

**Ready and running. Calciner is at temperature. No cutter required.**

**Midnight shift: Continue/running out of feed soon.**

**Day shift:**

**Afternoon Shift:**

**Exhaust to Trimer**

## **#2 MED line/ Cu-0860:**

**On hold until more 3818 gets in pass. We are not done...just on hold until more Cu 3818 is made on #5 RC.**

**Midnight shift: Hold.**

**Day Shift:**

**Afternoon Shift: Hold for more Cu 3818 and for Viron work**

## **#2 RC/ Cu-0860:**

**Re-screen/Lot 152-bags 2,7,20,22,27-we will make these lot 153.**

**Midnight Shift: Feed hopper loaded and ready to start re-screening. **Feed at 150-200 pounds per hour.****

**Day shift:**

**Afternoon shift:**

**Exhaust to F1**

## **#3 MED line / D-1798 NAQ:**

**Continue...making batches up to #300. This should give us enough calcined material to **reach Lot 11 SS 15.****

**Midnight Shift: Continue.**

**Day shift:**

**Afternoon Shift:**

**#3 RC / D - 1798:**

Calciner lit and up to temperature. Making batches up to #300...this should give us enough calcined material to reach Lot 11 SS 13

Midnight shift:

Day shift: Continued.

Afternoon Shift:

**Exhaust to CTO**

**#4 RC / D-5206/Cu-0226-next:**

Completed. Need to ensure slide gate and all hoses off discharge are clean. We will need to have Calciner clean and light up Sunday night. We will flush re-fires by #5RC and discharge 1<sup>st</sup> 500 pounds of virgin material into super sack. Lab results needed before discharging into drums.

Midnight Shift:

Day shift: Continued cleaning. Follow clean up sheet.

Afternoon Shift:

**Exhaust to 4A DC**

**#5 RC / Cu-3818:**

Continue. We will only use Phibrotech copper and the material will be discharged onto a 120 bag. Knockers installed.

Midnight Shift:

Day shift: Running re-feeds. Start new lot when re-feeds are completed.

Afternoon shift:

**Exhaust to 5A DC**

**Old Pfaudler D-0761:**

Continue on as long as the water is clear. 8 total batches.

Midnight Shift:

Day Shift: Continued. Made batch 6.

Afternoon Shift:

**#6 RC / SC Type G (D-0761):**

Continue when material available. Pick any miscolored material(black) off of the top of the drums before closing them up. **Make 8 total batches.**

Midnight shift:

Day Shift: Continued. Made batch 6.

Afternoon shift:

**Exhaust to Sly Scrubber**

**PK Blender / Na Selexorb Intermediate:**

Continue. Making approximately 20 batches. Take to drop area in shipping.

Midnight Shift:

Day shift: Continued. We are about half way through.

Afternoon shift:

**TANK 7 / Cu 0226 solution empty:**

Tank was flushed and toted off(6/17/14).

Midnight shift:

Day shift: No activity.

Afternoon Shift: No activity

**New Pfaudler / Cu 0226:**

Completed / We need to clean.

Midnight shift: No activity.

Day shift: Will need cleaning instructions. ( Grodecki)

Afternoon Shift: No activity

**Abbe Blender – D-5206:**

Finished.

Midnight shift:

Day shift: No activity

Afternoon Shift: No activity

**National Dryer / D-5206:**

Done / Schurmir will soda blast on Monday.

Midnight Shift:

Day shift: Finished cleaning until maintenance gets belt moving to clear off rest of material.

Afternoon Shift:

**Tower 3 /DPT-101:**

Sheaves have been changed.

Midnight Shift:

Day shift: Continue.

Afternoon shift:

**Tower 6 / Cu-1230:**

Loaded and Running.

Midnight Shift:

Day shift: Continue.

Afternoon shift:

### **Harrop Kiln – AI-4096 XL**

Completed.

Midnight Shift:

Day shift: Down.

Afternoon shift:

### **North Screener / DPT 101:**

We need to double band all of the socks to the bins BEFORE OPENING ANY BINS – use the newly acquired adjustable quick disconnect hose clamps. Make sure that we hit the MOD rate.

Midnight shift: Hold.

Day shift: Hold

Afternoon Shift: Hold.

### **South Screener / Cu-0860:**

We need to double band all of the socks to the bins BEFORE OPENING ANY BINS – we have now in place the newly acquired adjustable quick disconnect hose clamps .

Midnight shift:

Day shift: Continued. Will switch to Cu-1230 when finished. North or South screener will be switched back to Cu-0860–depending which finishes first.

Afternoon Shift:

### **#2662 (east) Pill Machine / Zr-0403 1/8: Hold**

DC back together, pill machine in place. East machine not started yet. Look at changing all DC and delivery hoses, as needed.

Midnight shift:

Day Shift: No activity

Afternoon shift: No activity

### **#2664 (west) Pill Machine / Zr-0403 1/8: Hold**

DC back together, pill machine in place. West machine was tested and looked / sounded good. Look at changing all DC and delivery hoses, as needed.(6/17/14)

Midnight shift:

Day Shift: No activity

Afternoon shift: No activity

### **TK #2 Change over to V 2010:**

Just need to verify that all saggars have been changed over. We can use V 2010, AL saggars that are clean, or new saggars. Fill in work. We will be tentatively starting the week of June 23.

Midnight shift:



**Day Shift: No activity**  
**Afternoon shift: No activity**

## Priorities

- I. Towers and screening to keep up
  - II. 5 RC to have powder for 2 line next week - SA needs to be correct
  - III. 4 RC - get rate to standard ( Cu-0026 next). need to inspect and analyze lots quickly on Monday
  - IV. Old Pfaudler and 6 RC - get ready to run SCG with potassium
  - V. 3 Line get D-1798 started.
  - VI. Selectsorb - need eyes on mixing to ensure PPE is correct and see what pressure buildup is
  - VII. Harrop Kiln - make sure track works correctly, no manual pushing/ pulling
- Clean National once other jobs are started - Will determine if Na Carb washing is needed after vacuuming ( SNAP next)
- Top three are call outs for sure, use discretion for others.

Lucas changed out the pump on the F1 Scrubber tank on 1<sup>st</sup> floor.

- 1. DL Page will be replacing a section of the #3 line dust collector during shut down. Ray N. project.
- 2. F1 Scrubber leak – need to check the suction. It may be pulling too hard allowing the water to blow through the blower. Other improvements / repairs need to be discussed for possible work over shut down.
- 3. Pioneer was in to take samples for Asbestos in the Truck and Tray dryers. Project quotes from other contractors underway.
- 4. A bag of ICL-8 out of the dryer is on hold and labeled “Hold for Kristen”.

Below are materials listed that area in Q and not acceptable to use:

Date of Receipt	Material	Material Description	Plant	Storage Location	Batch	In Quality Insp.	Base Unit of Measure	Status
6/12/2014	57350121	1-DECANOL	UXCS	0002	S0423142	317.515	KG	Waiting on COA
6/12/2014	57350121	1-DECANOL	UXCS	0002	S0423141	12,383.072	KG	Waiting on COA
3/7/2014	55500368	MAGNESIUMCHLORID X 6 H2O	UXCS	0017	OGM062413	5,669.905	KG	Missing COA - Working on getting this
6/11/2014	57350916	ALUMINA VERSAL B-II	UXCS	0002	4422001229	18,143.695	KG	Waiting on COA